

PCK PLUMBING PTY LTD

Document Title: Plant Risk Assessment Form - 5T Excavator

Document #: PK -6.2

Issue Date: 1st February 2019

ABN 24 614 674 001 ABN 51 109 738 427

Authorised by: Director Philip Kenny

Version 2.

		Plant Risk Asse	ssment Form		
NAME OF PROJEC	т:	COMPANY: LOCATI	ON:	PROJE	CT MANAGER:
STORMWATER, S PLUMBING WORK	EPTIC, RAINWATER TANKS AND			Mobil	E No:
BUSINESS NAME:		BUSINESS ADDRESS: CNR OF TWIGG RD AND	GOLF COURSE RD, YENDA NSW 2681	ABN:	51 109 738 427
PK PLUMBING AN	ID GASFITTING PTY LTD				
BUSINESS CONTA	ACT: PHILIP KENNY	POSITION: DIRECTOR	EMAIL: jobs@pkplumb.com.au	PHON	E#: 0427 847 927
PERSON/S RESPO	DNSIBLE FOR ENSURING COMPLIAN	ICE WITH PRA:			
		ROJECT MANAGERS CONSULTED IN THE DEVELO		HIS PR	
	NAME	JOB TITLE	SIGNATURE		DATE
	PHILIP KENNY	DIRECTOR			
		PLANT DETAILS			OVERALL RISK RATING AFTER CONTROLS
BRAND: KUBOTA	A U55-45	MODEL/YEAR: 8/2018	VIN NO: 23180		4 ACUTE
ENGINE NO; 8J	N1168	CAPACITY/SIZE: 5T EXCAVATOR	VALID TO:		3 High
OPERATOR LICENCE /	HIGH RISK LICENCE:	SPECIFY: • LB - Front-end Loader Backhoe Operation, LE - Excavator Operator, LL - Front-end Loader Operation, LS - Front-end Loader /Skid Steer Type			☐ 3 HIGH ☐ 2 MODERATE ☐ 1 LOW
COMPETENCY:	DRIVERS LICENCE, SUPERVISOR AND CONTRACTOR LICENCES:	SPECIFY: DRIVERS LICENCE: 8335BZ, SUPERVISOR: 628135, CONTRACTOR LICENC 174307C.	E: TRAILER REGISTRATION: YN25JB		



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Determine the risk score						Record risk score on worksheet (Note – Risk scores have no absolute value and								
Consequence						should only be used for comparison and to engender discussion.)								
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC			HIERARCHY OF CONTROLS						
ALMOST	3 High	3 High	4 Acute	4 Acute	4 Acute	SCORE	ACTION	ELIMINATION - Remove the hazard  Most EFFECTIVE						
CERTAIN	ПІСН	пісн	ACUIE	ACUIE	ACUIE			•						
LIKELY	2 Moderate	3 Нідн	3 Нідн	4 Acute	4 Acute	4A Acute	DO NOT PROCEED.	SUBSTITUTION - Replace the hazard						
Possible	1 Low	2 Moderate	3 <b>Н</b> і <b></b>	4 Acute	4 Acute	3Н Нідн	Review before commencing work.	ENGINEERING - Isolate people from the hazard						
UNLIKELY	1 Low	1 Low	2 MODERATE	3 Нідн	4 <b>А</b> сите	2M Moderat E	Maintain control measures.	ADMINISTRATION - Change the way people work						
RARE	1 Low	1 Low	2 Moderate	3 High	3 Нідн	1L Low	Record and monitor.	PPE - Protect workers with personal protective equipment LEAST EFFECTIVE						

Scope of Risk Assessm	ent:		Description of Plant use:	Description of Plant use:				
INSTRUCTIONS: .	The lists of hazards and controls given	below equired	are new machines, procedures or, a new job brings in significant new hazards.  w are not exhaustive. (These choices are provided to understand how this risk assessmented for your circumstance. Choose one, several or all hazards and controls.)  g (RR)	nt				
HAZARD		IR	CONTROL MEASURES IN PLACE	RR				
Hazard – Entanglem	ent: Someone or something becom	e enta	tangled with moving parts of the plant or materials in motion:					
ENTANGLEMENT of:	Caused by ENTANGLEMENT of:	3Н		2M				
□ Hair	☐ Clothing		worn					
☐ Fingers / Arms	□ Necktie		☐ Long and loose hair must be tied back					
□ Legs	□ Scarf		□ Only snug fitting clothes to be worn					
□ Torso	□ Gloves		☐ Loose clothing to be well contained to avoid entanglement					
☐ Other - specify:	☐ Jewellery		☐ Guards in place					
	□ Cleaning Rags		☐ Warning decals placed where entanglement may occur					
	☐ Other - specify:		☐ Operator training/awareness on areas where entanglement may occur					
			☐ Operations manual read and in cabin					
			☐ Other - specify:					



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Hazard – Crushing: Someone can be crushed due to:  ☐ Falling, uncontrolled or unexpected movement of plant ☐ Falling, uncontrolled or unexpected movement of load	4A		
☐ Falling, uncontrolled or unexpected movement of load	4A		
·	17 (	□ Ensure item of plant is turned off, park break engaged, hydraulics de	2M
- B		pressurised before working on or inspecting plan	
□ Plant tipping or rolling over		□ Never work under raised plant (e.g. raised bucket or boom) without appropriate	
□ Lack of ability to slow, stop or immobilise plant		chocks / braces in place	
□ Parts of plant collapsing or failing		□ Do not operate machine on slopes in excess of recommended parameters	
□ Person falling off or being thrown off plant		□ Check ROPS in good condition using Daily pre-start checklist	
☐ Being trapped under the plant, or between the plant,		□ No ground workers to work between fixed structure and item of plant (when less	
materials or fixed structure		than 5 m separates machine from fixed item)	
□ Contact with moving parts during inspection, testing,		□ Vehicle movement on site procedures adequately communicated	
maintenance, repair or cleaning		☐ Guards in place	
□ Other - specify:		□ Warning horn	
		☐ Amber flashing beacon	
		□ Reversing/travel alarm	
		☐ Crush zone decals	
		□ Other - specify:	
Hazard – Cuts, Lacerations, Stabbing, Punctures: Son			01.4
☐ Moving plant	3H	□ Daily Pre-start checklist	2M
☐ Moving parts		Regular maintenance schedule followed	
□ Sharp objects		Guards in place	
☐ Flying objects		Gloves worn when handling sharp parts of plant	
☐ Work pieces disintegrating		Ensure item of plant is turned off, park break engaged, hydraulics de	
<ul><li>☐ Work pieces ejected</li><li>☐ Uncontrolled or unexpected movement of plant</li></ul>		pressurised before working on or inspecting plant  ☐ Never work under raised plant (e.g. raised bucket or boom) without appropriate	
☐ Officentioned of unexpected movement of plant ☐ Other - specify:		<ul> <li>Never work under raised plant (e.g. raised bucket or boom) without appropriate</li> <li>chocks / braces in place</li> </ul>	
□ Other - specify.		□ Other - specify:	
Hazard -Shearing: Someone's body parts be caught or		· · ·	
<ul> <li>☐ Two moving parts of the plant</li> </ul>	4A	☐ Ensure item of plant is turned off, park break engaged, hydraulics de	2M
☐ A part of the plant and a work piece	77.	pressurised before working on or inspecting plant	2111
<ul> <li>□ A part of the plant and a work piece</li> <li>□ A part of the plant and a fixed structure</li> </ul>		<ul> <li>□ Never work under raised plant (e.g. raised bucket or boom) without appropriate</li> </ul>	
☐ A part of the plant and another object (e.g. plant or		chocks / braces in place	
vehicle)		□ Decals placed at pinch points	
□ Other - specify:		☐ All hazard lights working on machine when in operation	



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HAZARD	IR	Co	NTROL MEASURES IN PLACE	RR
			Guards in place	
			Warning horn	
			Amber flashing beacon	
			Reversing/travel alarm	
			Other - specify:	
Hazard - Friction: Someone be burned due to contact w	ith:			
☐ A moving part	3H		Do not make contact with hot parts	2M
☐ A moving surface of the plant			Wear gloves and other appropriate clothing when handling hot equipment	
☐ Material handled by the plant			Warning signage / decals as necessary	
☐ Other - specify:			Other - specify:	
Hazard – Electrical: Someone can be injured by electrical	al sho	ck o	r burns, or electrocuted due to:	
☐ Plant or person direct contact with live electrical	4A		Safe Work Method Statement (SWMS) readily available and addresses relevant	2M
conductors			risks for plant use around electrical conductors (e.g. powerlines)	
☐ Plant or person working near live electrical conductors			Emergency response training for plant contact with electricity	
☐ Overload of electrical circuits			Ensure lock out tag out procedure in place and used when working with	
☐ Damaged or worn electrical switches			electrical system on plant	
☐ Damaged or worn electrical leads or cables			Warning Decals /stickers in place and legible	
☐ Lack of isolation procedure (Lock out and tag)			Lack of insulation (regular maintenance and pre-start checks)	
☐ Inadequate isolation procedure (Lock out and tag)			Other - specify:	
☐ Water near electrical equipment / installations				
☐ Other – specify:				
Hazard – Explosion: Someone can be injured by the ope				
☐ Gas Can an explosion be triggered by?	3H		SWMS readily available and addresses relevant risks for plant use around	2M
□ Vapours □ Static electricity			explosive atmospheres	
☐ Liquids ☐ Hazardous atmosphere			Do not operate machinery in enclosed space unless mitigation measures have	
☐ Solids ☐ Hazardous chemical reaction —			been put in place (e.g. extraction fans)	
☐ Dust specify:			Do not operate machinery within stipulated zones of gas or fuel storage (no go	
□ Other – specify: □ Other – specify:			areas)	
			Other - specify:	
	spher	e: S	Comeone can be injured, become ill or be suffocated due to:	
Hazardous Chemical: Hazardous Atmosphere:	3H		SWMS readily available and addresses relevant risks for plant use around	2M
☐ Liquids (e.g. fuel, ☐ Dust			hazardous atmospheres	
lubricants)			Do not operate machinery in enclosed space unless mitigation measures have	
□ Solids (e.g. grease) □ Fumes			been put in place (e.g. extraction fans)	



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☐ Asphyxiant (lack of ☐ Atmospheric contamination			Do not operate machinery within stipulated zones of gas or fuel storage (no go	
oxygen) $\Box$ Other – specify:			areas)	
□ Other – specify:			Confined spaces permits where required	
			Fire extinguisher	
			Other - specify:	
Hazard - Fluids or gases under pressure Someone ca	n be ii	njure	ed by direct contact with gas or fluids under pressure due to:	
☐ Failure of plant	3H		SWMS readily available and addresses relevant risks for plant maintenance	2M
☐ Damaged or leaking parts			Do not use hands to check for hydraulic leaks (always use another hand held	
☐ Misuse of plant			item e.g. piece of cardboard)	
☐ Misuse of high pressure cleaning equipment			Daily Pre-start checklist	
☐ Other – specify:			Regular maintenance schedule followed	
			Always depressurize hydraulic system prior to maintenance	
			Other - specify:	
Hazard - Plant Condition: Someone can be injured by t	aulty i	tem	of plant?	
☐ Operators manual unavailable	3H		Operation manual in cab and accessible	2M
☐ Pre-start check not undertaken			Ensure Plant operators complete daily prestart plant inspection	
☐ Maintenance not undertaken			Ensure daily plant inspection & fault report are provided	
☐ Accidents may occur			Ensure defective plant items are followed up and that repairs, alterations and or	
☐ Other - specify:			replacement are carried out	
			Where major faults are identified as an operational safety hazard - the plant	
			must not be used until such time as the fault or defect is repaired and or	
			replaced	
			Follow the manufacturer's instructions, Safe Workplace Procedures for	
			Operation	
			Plant is in safe condition for use	
			Other - specify:	
Hazard - Operator Training/qualifications: Does the operator	oerato	r ho	old the appropriate licences and qualifications to operate the item of plant?	
□ No Licence held	3H		Only suitably licensed, qualified and experienced operators to operate plant	2M
☐ Limited/No Training undertaken			item	
☐ Competency assessments not undertaken			Operators hold licence and other qualifications for machine operation	
☐ Limited equipment experience			Operation manual read and understood by all operators	
☐ Operator's manual unavailable			Operation manual in cab and accessible	
□ Other – specify:			Operator competency determine appropriate before use	
			Other - specify:	



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Hazard Communication requirements in relation to the sa	afe op	erati	on of the plant?	
Failure to develop correct signaling procedures (select	3H		Communication protocols developed prior to task commencement	2M
which system/s used below):			All operators / signalers trained in the communication method and use	
☐ Whistle ☐ Active signaling			Communication equipment checked before use	
□ Radio □ Other – specify:			Vehicle movement on site procedures adequately communicated	
□ Spotter			Other - specify:	
Hazard -Slip, trip and fall: The plant operator, or some	one el	se ca	an trip, slip or fall on the same level, from one level to another or from heig	ht due
to:				
☐ Uneven surfaces	3H		Use prestart checklist	2M
☐ Slippery surfaces			Keep operator area clear of trip hazards	
☐ Steep surfaces			Keep operator area free of grease, moisture or other slip hazards	
☐ Objects on the floor/ ground			Ensure slip resistant step treads used	
☐ Liquid spills or solid waste materials on floor / ground			Use operators' manual for plant entry and exit methods	
☐ General work environment			Use appropriate height access equipment to access areas of plant (e.g. ladder	
☐ Poor housekeeping			or trestle for maintenance)	
☐ Lack of correct work platform			Good housekeeping	
☐ Lack of correct ladder or stairs			Boot sole in good condition	
☐ Lack of handholds			Other - specify:	
☐ Lack of guardrails or correct edge protection				
☐ Lack of slip resistant surfaces				
☐ Collapse of supporting structure				
□ Plant failure				
☐ Incorrect footwear or not wearing footwear				
□ Other – specify:				
Hazard – Ergonomic: Someone can be injured due to:				
□ Poor seat design	3H		Adjust seating and operator controls to suit operator	2M
□ Poor workstation design			Take appropriate breaks to avoid body fatigue	
□ Poor work environment design causing physical stress			Avoid awkward and/or sustained posture or body position	
□ Poor design causing mental or psychological stress			Follow operating manual instructions for setup and use of plant	
□ Poor plant design			Appropriate controls & switches	
☐ Lack of adequate work environment and task lighting			Correct Labelling of controls and indicators	
☐ Excessive weight load, force or impact on body			Other - specify:	
☐ Repetition of body movement, posture positioning,				
☐ Repetition of weight load, force or impact on body				



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☐ Awkward and/or sustained posture or body position			
□ Prolonged sitting			
☐ Lack of consideration for human error and/or behaviour			
☐ Other – Specify:			
Hazard – Temperature: Someone can be injured or become			014
☐ Exposure to high temperature	3H	☐ Cabin temperature controls operational and used (closed cabins)	2M
☐ Exposure to low temperature		☐ Cease operation when climatic conditions cause hazard to operator (i.e.	
☐ Come in contact with objects at high temperature		extreme heat or cold)	
☐ Come in contact with objects at low temperature		☐ Wear appropriate PPE for weather conditions	
☐ Exposure to adverse weather conditions		□ Other - specify:	
□ Other – Specify:			
Hazard – Fire  ☐ Friction	4A	☐ Good housekeeping	2M
☐ Fuels	4/1	☐ Fire extinguisher	ZIVI
☐ Fluids / lubricants		☐ No excess lubricants / fuels kept on machine	
☐ Other - specify:		☐ Avoid buildup of flammable material e.g. Oily rags	
- Stron - specify.		☐ Other - specify:	
Hazard – Noise			
□ >85 dBA at the operator	3H	☐ Excessive noise exposure identified and managed	2M
☐ Effects community		☐ Approved hearing protection	
☐ Effects operator communication		☐ Operate machine only during approved hours (e.g. local council laws and/ or	
□ Other - specify:		site requirements)	
		☐ Communication method appropriate for noise levels	
		□ Other - specify:	
Hazard – Surrounding Environment			
☐ Operating in areas of weeds, or contamination	3H	☐ Maintain awareness of other plant	2M
☐ Operating in sensitive environments requiring protection		☐ Use appropriate communications method to liaise with other operators if	
from offsite weeds or spills		necessary (e.g. radio)	
□ Dust		☐ Keep to prescribed areas (use existing roads and tracks wherever possible	
☐ Other plant and equipment		☐ Do not refuel or conduct maintenance in vegetated or sensitive areas	
□ Other - specify:		☐ Clean all machinery in approved location prior to leaving site	
		☐ Effective dust suppression methods used.	
		☐ Appropriate respiratory protection used (dust masks)	
		☐ Other - specify:	



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HAZARD			IR	CONTROL	MEASURES IN PLA	ACE				RR	
Hazard - Other. 7	There other ha	azards that car	cause injury to	someone s	such as:						
□ Ionising Radiation	on 🗆 Ultra	violet light	3H	□ SWM	☐ SWMS readily available and addresses relevant risks for plant use around (list						
☐ Microwaves	☐ Vibra	tion		specii	fic address and add	ress in SWMS)					
☐ Magnetism ☐ Working alone or isolated work				☐ Emer	☐ Emergency response training for (list specific hazard and training)						
☐ Radio Waves ☐ Working at night				☐ Ensur	☐ Ensure lock out tag out procedure in place and used when working with						
☐ Lasers	Lasers □ Other – Specify:			electr	electrical system on plant						
□ Other - specify:											
REVIEW No.	1	2	3	4	5	6	7	8		9	
Name and initials											
Date	Date										
Decision of Acceptability of Risk (with above actions in place):							ΓABLE				
PRA IS APPROVED BY	NAME:			SIGNATURE: DATE:							
COMMENTS:											