

PCK PLUMBING PTY LTD

Document Title: Plant Risk Assessment Form - 1.5T Excavator

Document #: PK -6.3

Issue Date: 1st February 2019

ABN 24 614 674 001 ABN 51 109 738 427

Authorised by: Director Philip Kenny

Version 2.

		Plant Risk Asse	essment Form				
NAME OF PROJEC	Т:	COMPANY: LOCAT	TION:	PROJE	CT MANAGER:		
				Mobil	E No:		
BUSINESS NAME: PTY LTD	PK PLUMBING AND GASFITTING	BUSINESS ADDRESS: CNR OF TWIGG RD AND	O GOLF COURSE RD, YENDA NSW 2681	ABN:	51 109 738 427		
BUSINESS CONTA	ACT: PHILIP KENNY	POSITION: DIRECTOR	ECTOR EMAIL: jobs@pkplumb.com.au PHONE #: 0427 847				
PERSON/S RESPO	NSIBLE FOR ENSURING COMPLIAN	NCE WITH PRA:					
	RELEVANT WORKERS /PI	ROJECT MANAGERS CONSULTED IN THE DEVEL	OPMENT, APPROVAL AND COMMUNICATION OF T	THIS PR/	Α.		
	Name	JOB TITLE	SIGNATURE		DATE		
	PHILIP KENNY	DIRECTOR					
		PLANT DETAILS			OVERALL RISK RATING		
BRAND: KUBOTA	U17-3HGA	MODEL/YEAR: 3/2019	VIN NO: 48104		AFTER CONTROLS 4 ACUTE		
ENGINE NO; 4K	B0864	CAPACITY/SIZE: 1.5T EXCAVATOR	VALID TO:				
OPERATOR LICENCE /	HIGH RISK LICENCE:	SPECIFY: • LB - Front-end Loader Backho Operation, LE - Excavator Operator, LL - Front-end Loader Operation, LS - Front-e Loader /Skid Steer Type	е		☐ 3 HIGH ☐ 2 MODERATE ☐ 1 LOW		
COMPETENCY:	DRIVERS LICENCE, SUPERVISOR AND CONTRACTOR LICENCES:	SPECIFY: DRIVERS LICENCE: 8335BZ, SUPERVISOR: 628135, CONTRACTOR LICENCE 174307C	CE: TRAILER REGISTRATION: TE51NY				



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Determine	the risk sco	re				Record ri	sk score on wo	rksheet (Note - Risk scores have no absolute value a	and			
Consequence						should only be used for comparison and to engender discussion.)						
LIKELIHOOD	INSIGNIFICANT	NIFICANT MINOR MODERATE MAJOR CATASTROPH		CATASTROPHIC			HIERARCHY OF CONTROLS					
ALMOST CERTAIN	3 Н ідн	3 High	4 Acute	4 Acute	4 Acute	SCORE ACTION		ELIMINATION - Remove the hazard	Most Effective			
CERTAIN	півп	ПІСП	ACUIE	ACUIE	ACUIE							
LIKELY	2	3	3	4		4A	DO NOT	SUBSTITUTION - Replace the hazard				
LIKELI	MODERATE	High	High	ACUTE	ACUTE	ACUTE	PROCEED.	_				
Possible	1 Low	2 Moderate	3 High	4 Acute	4 Acute	3H High	Review before commencing	ENGINEERING - Isolate people from the hazard				
	LOW	WIODERATE	півп	ACUIE	ACUIE	півн	work.	+				
UNLIKELY	1 Low	1 Low	2 Moderate	3 High	4 Acute	2M Moderat	Maintain control	ADMINISTRATION - Change the way people work				
	LOW	LOW	WIODERATE	HIGH	ACUIL	E	measures.	V				
RARE	1	1	2	3	3	1L	Record and	PPE - Protect workers with personal protective	LEAST			
NAKE	Low	Low	MODERATE	High	High	Low	monitor.	equipment	E FFECTIVE			

Description of Plant use:

INSTRUCTIONS:	The lists of hazards and controls give	n below <i>required</i>	re new machines, procedures or, a new job brings in significant new hazards. are not exhaustive. (These choices are provided to understand how this risk assessmed for your circumstance. Choose one, several or all hazards and controls.) (RR)	ent
HAZARD		IR	CONTROL MEASURES IN PLACE	RR
Hazard – Entanglen	nent: Someone or something becom	ne enta	angled with moving parts of the plant or materials in motion:	
ENTANGLEMENT of:	Caused by ENTANGLEMENT of:	3H	☐ Rings, watches, jewellery that may become entangled in machines must not be	2M
□ Hair	☐ Clothing		worn	
☐ Fingers / Arms	□ Necktie		☐ Long and loose hair must be tied back	
□ Legs	□ Scarf		☐ Only snug fitting clothes to be worn	
□ Torso	☐ Gloves		☐ Loose clothing to be well contained to avoid entanglement	
☐ Other - specify:	☐ Jewellery		☐ Guards in place	
	☐ Cleaning Rags		☐ Warning decals placed where entanglement may occur	
	☐ Other - specify:		☐ Operator training/awareness on areas where entanglement may occur	
			□ Operations manual read and in cabin	
			☐ Other - specify:	

Scope of Risk Assessment:



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HAZARD	IR	CONTROL MEASURES IN PLACE				
Hazard – Crushing: Someone can be crushed due to:						
 □ Falling, uncontrolled or unexpected movement of plant □ Falling, uncontrolled or unexpected movement of load □ Plant tipping or rolling over □ Lack of ability to slow, stop or immobilise plant □ Parts of plant collapsing or failing □ Person falling off or being thrown off plant □ Being trapped under the plant, or between the plant, materials or fixed structure □ Contact with moving parts during inspection, testing, maintenance, repair or cleaning □ Other - specify: 	4A	 Ensure item of plant is turned off, park break engaged, hydraulics de pressurised before working on or inspecting plan Never work under raised plant (e.g. raised bucket or boom) without appropriate chocks / braces in place Do not operate machine on slopes in excess of recommended parameters Check ROPS in good condition using Daily pre-start checklist No ground workers to work between fixed structure and item of plant (when less than 5 m separates machine from fixed item) Vehicle movement on site procedures adequately communicated Guards in place Warning horn Amber flashing beacon Reversing/travel alarm Crush zone decals Other - specify: 	2M			
Hazard - Cuts, Lacerations, Stabbing, Punctures: Soil	meone	e could be cut, stabbed or punctured due to:				
☐ Moving plant	3H	☐ Daily Pre-start checklist	2M			
☐ Moving parts		□ Regular maintenance schedule followed				
☐ Sharp objects		☐ Guards in place				
☐ Flying objects		Gloves worn when handling sharp parts of plant				
☐ Work pieces disintegrating		☐ Ensure item of plant is turned off, park break engaged, hydraulics de				
☐ Work pieces ejected		pressurised before working on or inspecting plant				
☐ Uncontrolled or unexpected movement of plant		□ Never work under raised plant (e.g. raised bucket or boom) without appropriate				
☐ Other - specify:		chocks / braces in place				
Harand Chaning Company to be described by	-6	Other - specify:				
Hazard – Shearing: Someone's body parts be caught or			21.4			
☐ Two moving parts of the plant	4A	☐ Ensure item of plant is turned off, park break engaged, hydraulics de	2M			



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HA	ZARD	CC	ONTROL MEASURES IN PLACE	KK				
	A part of the plant and a work piece		pressurised before working on or inspecting plant					
☐ A part of the plant and a fixed structure			Never work under raised plant (e.g. raised bucket or boom) without appropriate					
☐ A part of the plant and another object (e.g. plant or			chocks / braces in place					
	vehicle)		Decals placed at pinch points					
	Other - specify:		All hazard lights working on machine when in operation					
			Guards in place					
			Warning horn					
			Amber flashing beacon					
			Reversing/travel alarm					
			Other - specify:					
Ha	nzard – Friction: Someone be burned due to contact with:							
	A moving part 3H		Do not make contact with hot parts	2M				
	A moving surface of the plant		Wear gloves and other appropriate clothing when handling hot equipment					
	Material handled by the plant		Warning signage / decals as necessary					
	Other - specify:		Other - specify:					
Ha	nzard – Electrical: Someone can be injured by electrical sh	ock d	or burns, or electrocuted due to:					
	Plant or person direct contact with live electrical 4A		Safe Work Method Statement (SWMS) readily available and addresses relevant	2M				
	conductors		risks for plant use around electrical conductors (e.g. powerlines)					
	Plant or person working near live electrical conductors		Emergency response training for plant contact with electricity					
	Overload of electrical circuits		☐ Ensure lock out tag out procedure in place and used when working with					
	Damaged or worn electrical switches		electrical system on plant					
	Damaged or worn electrical leads or cables		☐ Warning Decals /stickers in place and legible					
	Lack of isolation procedure (Lock out and tag)		Lack of insulation (regular maintenance and pre-start checks)					
	Inadequate isolation procedure (Lock out and tag)		Other - specify:					
	Water near electrical equipment / installations							
	Other – specify:							
Ha	zard – Explosion: Someone can be injured by the operation	on of	the plant triggering an explosion of the following:					
	Gas Can an explosion be triggered by? 3H		SWMS readily available and addresses relevant risks for plant use around	2M				
	Vapours ☐ Static electricity		explosive atmospheres					
	Liquids		Do not operate machinery in enclosed space unless mitigation measures have					
	Solids		been put in place (e.g. extraction fans)					
	Dust specify:		Do not operate machinery within stipulated zones of gas or fuel storage (no go					
	Other – specify: □ Other – specify:		areas)					
			Other - specify:					



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Hazard - Hazardous Chemicals and Hazardous Atm	nospher	e: Someone can be injured, become ill or be suffocated due to:	
Hazardous Chemical: Hazardous Atmosphere: □ Liquids (e.g. fuel, □ Dust	ЗН	☐ SWMS readily available and addresses relevant risks for plant use around hazardous atmospheres	2M
lubricants) ☐ Toxic gases or vapours ☐ Solids (e.g. grease) ☐ Fumes		☐ Do not operate machinery in enclosed space unless mitigation measures have been put in place (e.g. extraction fans)	
☐ Asphyxiant (lack of ☐ Atmospheric contamination		□ Do not operate machinery within stipulated zones of gas or fuel storage (no go	
oxygen) Other – specify:		areas)	
☐ Other – specify:		□ Confined spaces permits where required	
		☐ Fire extinguisher	
		□ Other - specify:	
Hazard - Fluids or gases under pressure Someone	can be in	njured by direct contact with gas or fluids under pressure due to:	'
☐ Failure of plant	3H	☐ SWMS readily available and addresses relevant risks for plant maintenance	2M
□ Damaged or leaking parts		☐ Do not use hands to check for hydraulic leaks (always use another hand held	
☐ Misuse of plant		item e.g. piece of cardboard)	
☐ Misuse of high pressure cleaning equipment		☐ Daily Pre-start checklist	
□ Other – specify:		Regular maintenance schedule followed	
		Always depressurize hydraulic system prior to maintenance	
Hazard Blant Condition: Company can be injured by		Other - specify:	
Hazard – Plant Condition: Someone can be injured by			2014
□ Operators manual unavailable□ Pre-start check not undertaken	3H	 Operation manual in cab and accessible Ensure Plant operators complete daily prestart plant inspection 	2M
☐ Maintenance not undertaken		 □ Ensure Plant operators complete daily prestart plant inspection □ Ensure daily plant inspection & fault report are provided 	
□ Accidents may occur		Ensure defective plant items are followed up and that repairs, alterations and or	
☐ Other - specify:		replacement are carried out	
a strict openity.		☐ Where major faults are identified as an operational safety hazard - the plant	
		must not be used until such time as the fault or defect is repaired and or	
		replaced	
		☐ Follow the manufacturer's instructions, Safe Workplace Procedures for	
		Operation	
		□ Plant is in safe condition for use	
		□ Other - specify:	
Hazard - Operator Training/qualifications: Does the	operator	hold the appropriate licences and qualifications to operate the item of plant?	
☐ No Licence held	3H	☐ Only suitably licensed, qualified and experienced operators to operate plant	2M
☐ Limited/No Training undertaken		item	



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	Competency assessments not undertaken		Operators hold licence and other qualifications for machine operation	
	Limited equipment experience		Operation manual read and understood by all operators	
	Operator's manual unavailable		Operation manual in cab and accessible	
	Other – specify:		Operator competency determine appropriate before use	
			Other - specify:	
Ha	nzard Communication requirements in relation to the safe	opera	tion of the plant?	
•		Н 🗆		2M
	which system/s used below):		All operators / signalers trained in the communication method and use	
	Whistle □ Active signaling		Communication equipment checked before use	
	Radio Other – specify:		Vehicle movement on site procedures adequately communicated	
	Spotter		Other - specify:	
Ha	nzard –Slip, trip and fall: The plant operator, or someone	else	can trip, slip or fall on the same level, from one level to another or from heig	ght due
to:				
	Uneven surfaces 3	H 🗆		2M
	Slippery surfaces			
	Steep surfaces			
	Objects on the floor/ ground			
	Liquid spills or solid waste materials on floor / ground		Use operators' manual for plant entry and exit methods	
	General work environment		Use appropriate height access equipment to access areas of plant (e.g. ladder	
	Poor housekeeping		or trestle for maintenance)	
	Lack of correct work platform		Good housekeeping	
	Lack of correct ladder or stairs		Boot sole in good condition	
	Lack of handholds		Other - specify:	
	Lack of guardrails or correct edge protection			
	Lack of slip resistant surfaces			
	Collapse of supporting structure			
	Plant failure			
	Incorrect footwear or not wearing footwear			
	Other – specify:			
Ha	nzard – Ergonomic: Someone can be injured due to:			
	Poor seat design 3	Н 🗆	Adjust seating and operator controls to suit operator	2M
	Poor workstation design		7 3	
	Poor work environment design causing physical stress		Avoid awkward and/or sustained posture or body position	
	Poor design causing mental or psychological stress		Follow operating manual instructions for setup and use of plant	



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☐ Poor plant design			Appropriate controls & switches	
☐ Lack of adequate work environment and task lighting			Correct Labelling of controls and indicators	
☐ Excessive weight load, force or impact on body			Other - specify:	
☐ Repetition of body movement, posture positioning,				
☐ Repetition of weight load, force or impact on body				
☐ Awkward and/or sustained posture or body position				
□ Prolonged sitting				
☐ Lack of consideration for human error and/or behaviour				
□ Other – Specify:				
Hazard - Temperature: Someone can be injured or bed	ome il	l due	e to:	
☐ Exposure to high temperature	3H		Cabin temperature controls operational and used (closed cabins)	2M
☐ Exposure to low temperature			Cease operation when climatic conditions cause hazard to operator (i.e.	
☐ Come in contact with objects at high temperature			extreme heat or cold)	
☐ Come in contact with objects at low temperature			Wear appropriate PPE for weather conditions	
☐ Exposure to adverse weather conditions			Other - specify:	
☐ Other – Specify:				
Hazard – Fire				
☐ Friction	4A		Good housekeeping	2M
☐ Fuels			Fire extinguisher	
☐ Fluids / lubricants			No excess lubricants / fuels kept on machine	
☐ Other - specify:			Avoid buildup of flammable material e.g. Oily rags	
			Other - specify:	
Hazard – Noise				
□ >85 dBA at the operator	3H		Excessive noise exposure identified and managed	2M
☐ Effects community			Approved hearing protection	
☐ Effects operator communication			Operate machine only during approved hours (e.g. local council laws and/ or	
□ Other - specify:			site requirements)	
			Communication method appropriate for noise levels	
			Other - specify:	
Hazard – Surrounding Environment				'
☐ Operating in areas of weeds, or contamination	3H		Maintain awareness of other plant	2M
☐ Operating in sensitive environments requiring protection			Use appropriate communications method to liaise with other operators if	
from offsite weeds or spills			necessary (e.g. radio)	
□ Dust			Keep to prescribed areas (use existing roads and tracks wherever possible	



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☐ Other plant and equipment					□ Do	o not refuel or conduct maintenance in vegetated or sensitive areas						
□ Other - specify:					□ Cle	Clean all machinery in approved location prior to leaving site						
					□ Eff	ective dust suppress	ion methods used	d.				
					□ Ар	propriate respiratory	protection used (dust masks)				
					□ Ot	ner - specify:						
Hazard - Other. The	e other h	azards that can c	ause inju	ry to s	someon	e such as:						
☐ Ionising Radiation ☐ .Ultraviolet light				3H		WMS readily available and addresses relevant risks for plant use around (list 2M						
☐ Microwaves ☐ Vibration				sp	specific address and address in SWMS)							
☐ Magnetism ☐ Working alone or isolated work			ed work		□ En	Emergency response training for (list specific hazard and training)						
☐ Radio Waves ☐ Working at night					□ En	Ensure lock out tag out procedure in place and used when working with						
☐ Lasers ☐ Other – Specify:					ele	ctrical system on pla						
					□ Ot	ner - specify:						
REVIEW No.	1	2	3		4	5	6	7	8	9		
Name and initials												
Date												
Decision of Acceptability	of Risk (w	vith above actions in	n place):			□ ACCEPTAB	LE		□ NOT ACCE	PTABLE		
PRA IS APPROVED BY	NAME:					SIGNATURE:			DATE:			
COMMENTS:												